



AutoSort 2 - Pusher Sorter



MECHANICAL CHARACTERISTICS

Medium Speed

Nominal Conveyor Widths:

24", 30" & 36"

Sort Rate Capacity:

Up to 40 Cartons Per Minute on Sortation Belt Conveyor running up to 250 Feet Per Minute. Sort rate is dependant upon carton size & weight and system design.

Carton Weight Capacity:

Up to 75 pounds, depending on sort rate and system design.

Compatible Conveyor:

Automotion high speed slick top belt sortation conveyor.

Air Requirements:

Nominal operating pressure is 80 psi.

FEATURES

Automotion's Pusher Sorter can be used as an integral sortation component in almost any conveyor system. Automotion's High Speed Induction Conveyor strategically gaps and places the product onto the Automotion Sortation Belt Conveyor. The Pusher Diverter gets fired to the fully divert position when the carton passes in front of the pusher. The pusher diverts the product from the sort conveyor onto a powered or non-powered take-away conveyor for further disposition. It can transfer to a conveyor that is parallel or perpendicular to the transferring conveyor. When transferring to a conveyor that is perpendicular to the transferring conveyor the product orientation will be changed by 90 degrees.

The Trap Arm Sorter provides flexibility and effectiveness in handling and separating a wide range of packaged goods and materials. The arm is air operated and can be controlled manually or remotely to meet your specific sortation requirements. It is ideal for use in areas where linear space is limited.

For added flexibility, the medium speed trap arm sort stations are designed to be used with Automotion's standard belt conveyor fitted with slip top belting, but can also be used for live roller divert applications.



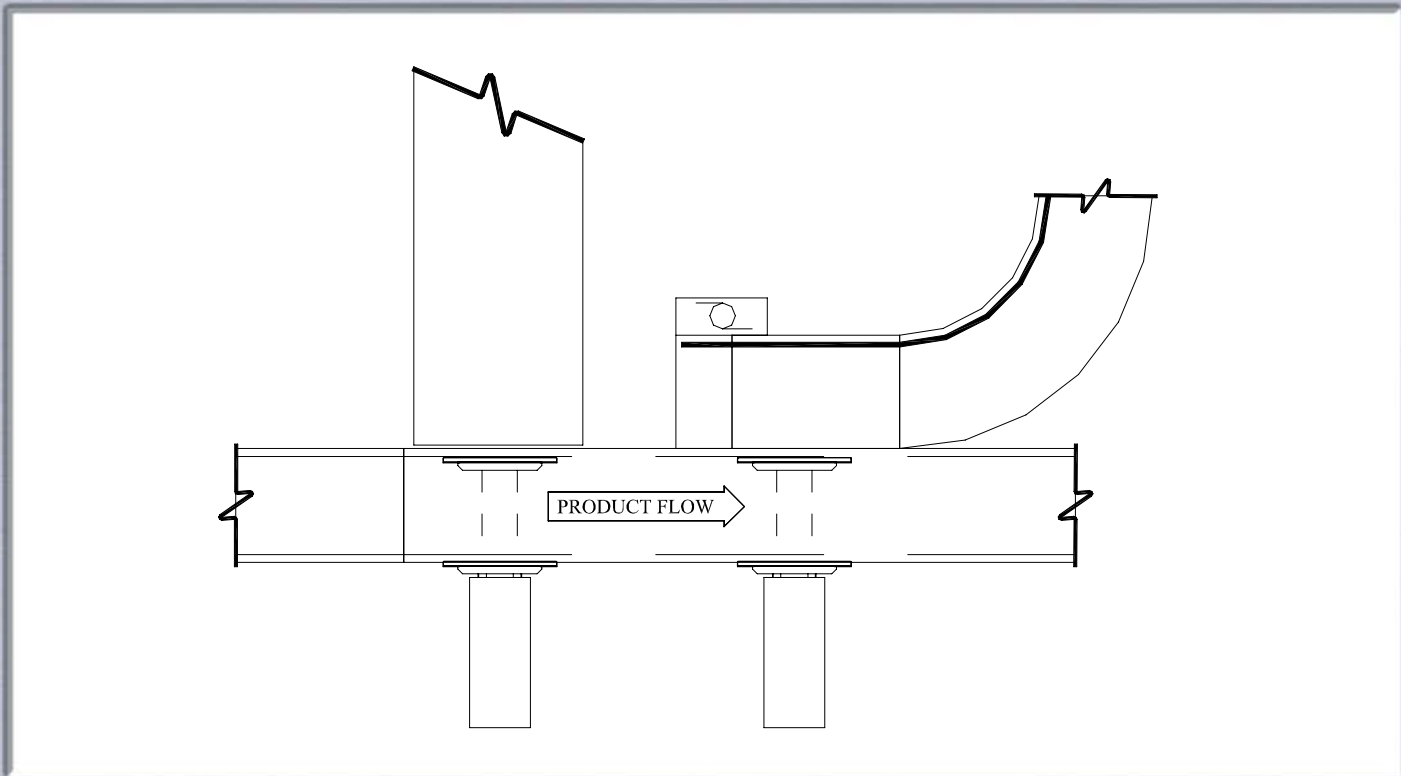
SPECIFICATIONS

Typical Applications:

Shipping Sortation
Receiving Sortation

Sortation Belt Conveyor Live Load Capacity:

Up to 100 lbs/ft. depending on width, roller centers, supports, etc.



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